



## 4 Details to Consider When Purchasing a Conveyor System

### Environment

#### Operating/Manufacturing Environment

What is the humidity level? Does it change with the seasons or is the environment controlled? Humidity has an effect on how the product is handled as well as the types of materials needed to consistently convey the products.

Is the environment wet or dry?

Are you working in a frozen/cold environment? Condensation may cause the products to slip while being handled.

### Variety

#### Product Variety

Do your lines convey a variety of products that range in size, shape and weight? Different packaging materials also have an effect on the type of conveyor belting used.

How often are lines changed over for different products?

### Sanitation

#### Sanitation Requirements

Is your production environment one that needs to be washed down or sanitized?

What types of chemicals are utilized in these procedures?

What type of raw products are you handling? Different levels of raw foods call for different sanitation requirements.

### Configuration

#### How Often Do You Modify Your Line Configuration?

Does your marketing department frequently change packaging designs or materials that require you to change conveyor systems? If products and production lines are changed regularly, a modular design may be the best option.